



TECHNICAL DATA SHEET (Rev - 1)

DANGOTE POLYPROPYLENE

DHF030PB

HOMOPOLYMER

Dangote Polypropylene DH030BOPG is a polypropylene homopolymer grade suitable for use in metallizable Bi-axially Oriented Polypropylene (BOPP) film applications. It gives balanced processability and consistent film properties. The grade complies with the requirements of FDA regulation 21 CFR 177.1520.

APPLICATIONS

- Metallizable BOPP Films

TYPICAL PROPERTIES

Property	Test Method	Unit	Typical Value*
Melt Flow Rate (230°C/2.16 kg)	ASTM D1238	g/10 min	3.0
Density	ASTM D792	g/cc	0.90
Tensile Strength at Yield (50 mm/min.)	ASTM D638	MPa	35
Flexural Modulus (1% Secant)	ASTM D790A	MPa	1500
Notched Izod Impact Strength (23 °C)	ASTM D256	kJ/m ²	4
Heat Deflection Temperature (455 KPa)	ASTM D648	°C	100
Hardness – Rockwell R	ASTM D785	R Scale	100

* Typical values, not to be taken as specification. For reference only.

TYPICAL PROCESSING CONDITIONS (for reference only)

- Film Extrusion Temperature: 220 – 260 °C

STORAGE AND SHELF LIFE

Product should be stored in cool, dry area, protected from UV / direct sunlight. Shelf life of the product is minimum 12 months from the date of production subject to proper handling and storage conditions.

DISCLAIMER

The information provided in this document is intended solely as general guidance for the use, processing, safe handling and storage of the product. This document does not constitute a warranty or guarantee of any kind, either express or implied, including warranties of merchantability or fitness for a particular purpose. Users are responsible for determining whether the product is appropriate for their intended use and for ensuring that it is used safely and in compliance with applicable laws and regulations.